

Starting Formulation

SF 5010

Epoxy Grout

EPI-REZ™ Resin WD-512 / EPIKURE™ Curing Agent 3055

Formula	<u>Material</u>	<u>Supplier</u>	<u>Grams</u>
	EPI-REZ Resin WD-512	Hexion	100
	EPIKURE Curing Agent 3055	Hexion	55
	Calcium Carbonate		225
	TiO ₂		150
	Pulverized Silica		200
	H ₂ O		<u>150</u>
	Total Formulation		880

Mixing Instructions Blend all dry fillers. Add water to form a slurry. To this slurry add the resin portion of the compound. A stable blend is produced. No change has been noted in this blend after one month at room temperature in a tightly closed container. A stable two package system can be used in this manner.

A thick creamy consistency is obtained with this compound, both in the resin filler portion and also after the addition of the curing agent.

Water cleanup is easily done with soap and water or water alone.

Storage Recommendations regarding storage conditions can be obtained by visiting our web site at www.hexion.com

General Information

These are starting formulations and are not proven in the user's particular application but are simply meant to demonstrate the efficacy of the products and to assist in the development of the user's own formulation. It is the user's responsibility to fully-test and qualify the formulation, along with the ingredients, methods, applications or equipment identified herein ("Information"), by the user's knowledgeable formulator or scientist, and to determine the appropriate use conditions and legal restrictions, prior to use of any Information.

Safety, Storage & Handling

Please refer to the MSDS for the most current Safety and Handling information.

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Generated: October 19, 2021
 Issue Date:
 Revision:

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